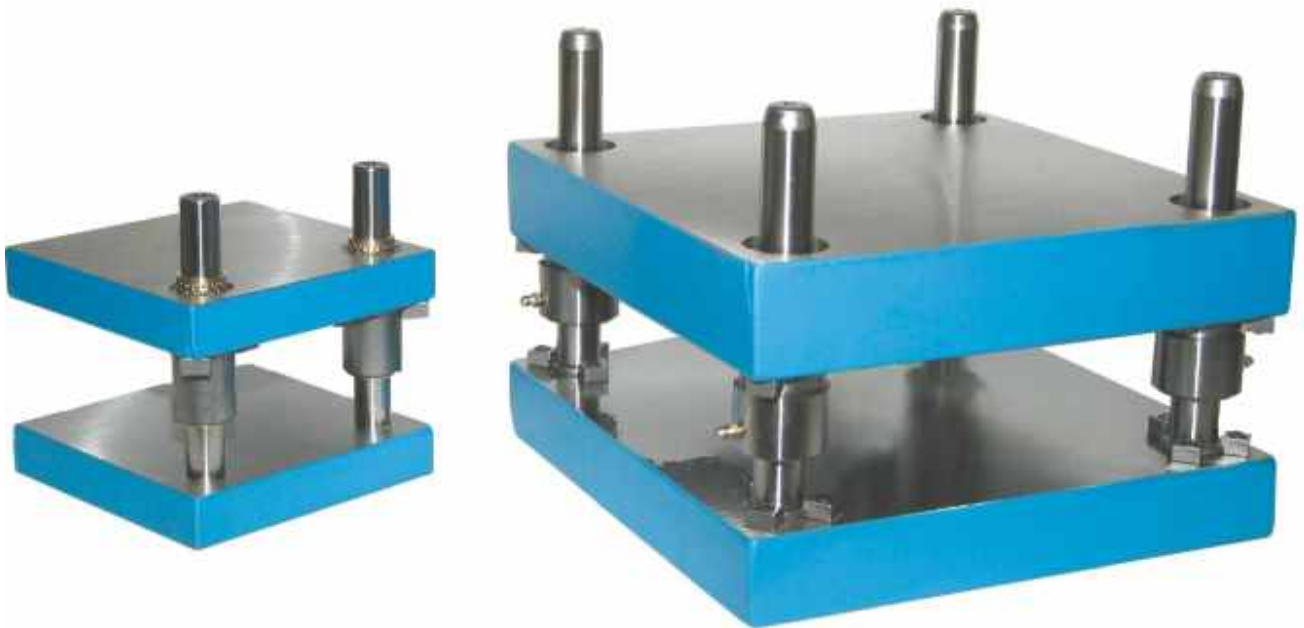


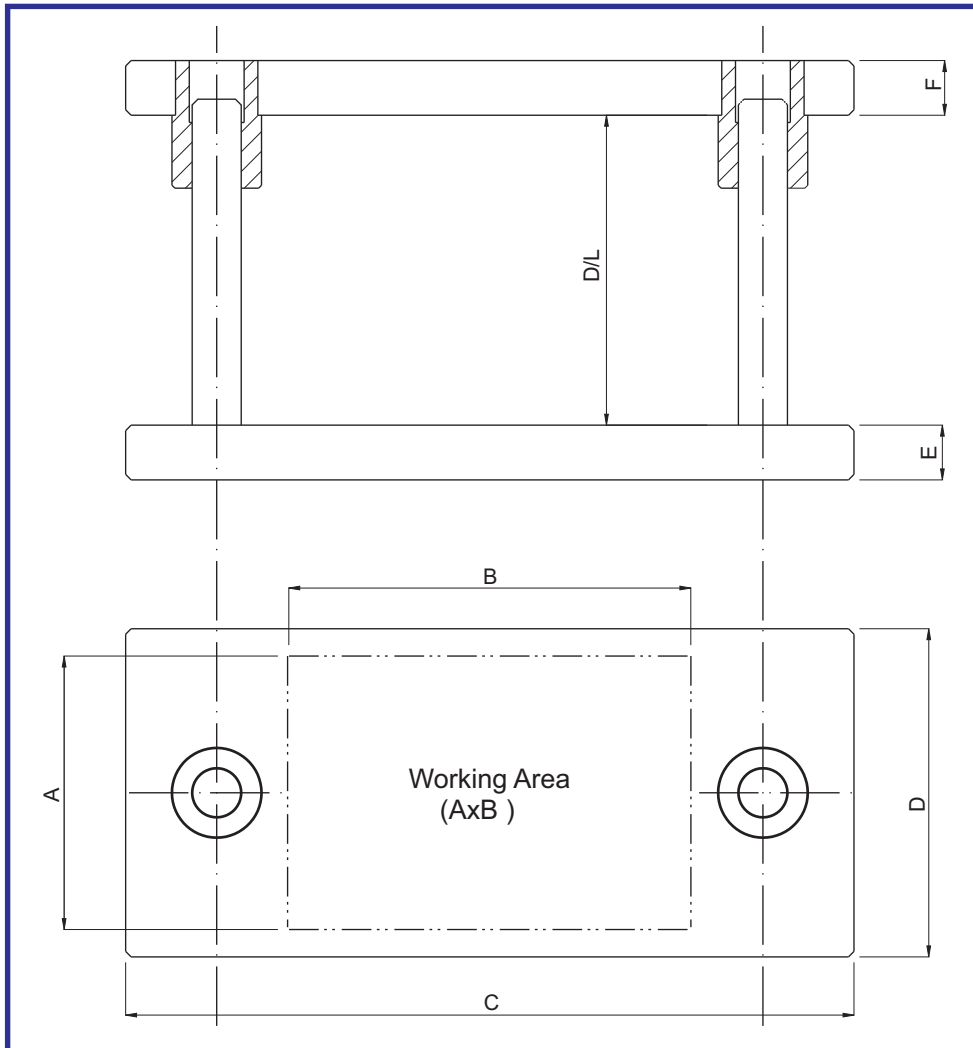
Die Sets



NOTES

[illegible]

► Centre Pillar Die Set (PMSC / PMSCB)



Die Set Plain

Material :

Plate :- MS
Pillar :- En353
Bush :- En353

Hardness :

Pillar :- 55 - 58 HRC
Bush :- 55 - 58 HRC

Die Set With Ball Cage

Material :

Plate :- MS
Pillar :- En353
Bush :- En353
BallCage :- Brass / Aluminium

Hardness :

Pillar :- 58 - 60 HRC
Bush :- 58 - 60 HRC



CENTRE PILLAR DIE SET PLAIN

Order Type :- Code - D/L

Example :- PMSC100 X 100 -125

Code	A	B	C	D	E	F	CD	PILLAR SIZES
PMSC 100X100	100	100	225	110	32	32	164.0	24/25
PMSC 125X125	125	125	255	135	32	32	194.0	24/25
PMSC 150X150	150	150	290	160	32	32	222.5	28/29
PMSC 175X175	175	175	315	185	32	32	247.5	28/29
PMSC 200X200	200	200	350	210	40	40	277.5	34/35
PMSC 250X250	250	250	400	260	40	40	327.5	34/35
PMSC 300X300	300	300	450	310	40	40	372.5	40/42

CENTRE PILLAR DIE SET WITH BALL CAGE

Code	A	B	C	D	E	F	CD	PILLAR SIZES
PMSCB 100X100	100	100	240	110	32	32	172	24/25
PMSCB 125X125	125	125	270	135	32	32	202	24/25
PMSCB 150X150	150	150	305	160	32	32	232	28/29
PMSCB 175X175	175	175	330	185	32	32	257	28/29
PMSCB 200X200	200	200	365	210	40	40	287	34/35
PMSCB 250X250	250	250	415	260	40	40	337	34/35

Note : Our standard day light is 100mm. Day light to any other specification can be provided.
Die Set as per Customer Drawing can also be manufactured.

► Rear Pillar Die Sets (PMSR / PMSRB)

Die Set Plain

Material :

Plate :- MS

Pillar :- En353

Bush :- En353

Hardness :

Pillar :- 55 - 58 HRC

Bush :- 55 - 58 HRC

Die Set With Ball Cage

Material :

Plate :- MS

Pillar :- En353

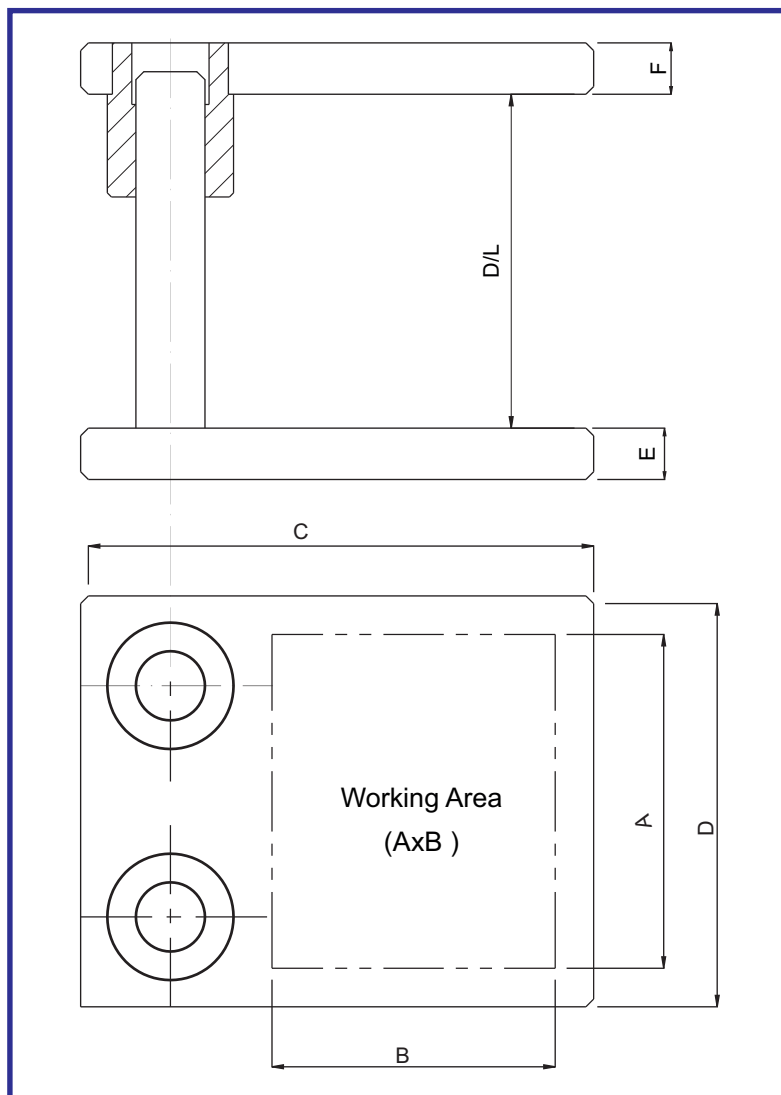
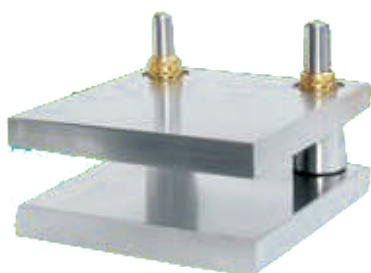
Bush :- En353

BallCage :- Brass / Aluminium

Hardness :

Pillar :- 58 - 60 HRC

Bush :- 58 - 60 HRC



Order Type :- Code - D/L

Example :- PMSR125 X 125 -125

CENTRE DIE SET PLAIN

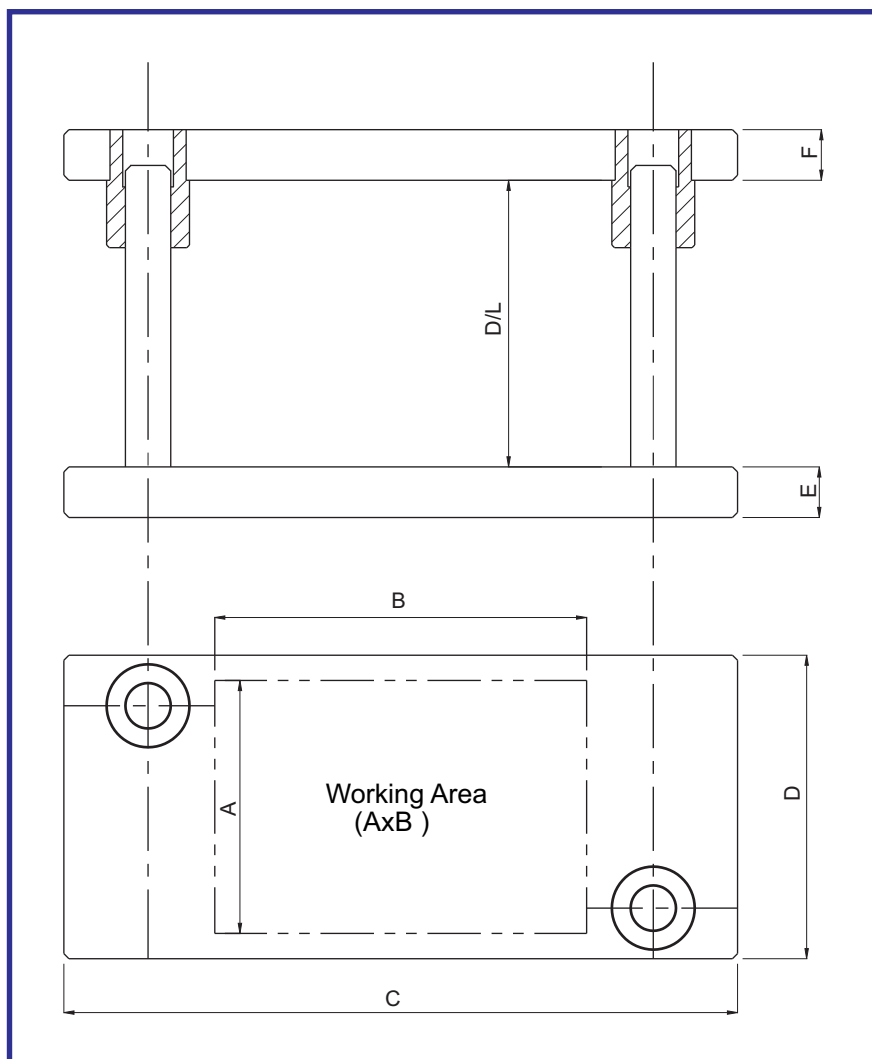
Code	A	B	C	D	E	F	CD	PILLAR SIZES
PMSR 75X75	75	75	130	120	25	25	64.6	20/21
PMSR 100X100	100	100	160	140	32	32	81.0	24/25
PMSR 125X125	125	125	190	165	32	32	106.0	24/25
PMSR 150X150	150	150	220	190	32	32	122.5	28/29
PMSR 175X175	175	175	240	215	32	32	142.5	34/35
PMSR 200X200	200	200	270	240	40	40	167.5	34/35

CENTRE DIE SET WITH BALL CAGE

Code	A	B	C	D	E	F	CD	PILLAR SIZES
PMSRB 75X75	75	75	140	120	25	25	57	20/21
PMSRB 100X100	100	100	170	140	32	32	72	24/25
PMSRB 125X125	125	125	200	165	32	32	97	24/25
PMSRB 150X150	150	150	230	190	32	32	117	28/29
PMSRB 175X175	175	175	250	215	32	32	137	34/35
PMSRB 200X200	200	200	280	240	40	40	162	34/35

Note : Our standard day light is 100mm. Day light to any other specification can be provided.
Die Set as per Customer Drawing can also be manufactured.

► Diagonal Pillar Die Sets (PMSD / PMSDB)



Die Set Plain

Material :

Plate :- MS

Pillar :- En353

Bush :- En353

Hardness :

Pillar :- 55 - 58 HRC

Bush :- 55 - 58 HRC

Die Set With Ball Cage

Material :

Plate :- MS

Pillar :- En353

Bush :- En353

BallCage :- Brass / Aluminium

Hardness :

Pillar :- 58 - 60 HRC

Bush :- 58 - 60 HRC



Order Type :- Code - D/L

Example :- PMSD100 X 100 -125

DIAGONAL PILLAR DIE SET PLAIN

Code	A	B	C	D	E	F	CD	PILLAR SIZES
PMSD 100X100	100	100	225	110	32	32	164.0	24/25
PMSD 125X125	125	125	255	135	32	32	194.0	24/25
PMSD 150X150	150	150	290	160	32	32	222.5	28/29
PMSD 175X175	175	175	315	185	32	32	247.5	28/29
PMSD 200X200	200	200	350	210	40	40	277.5	34/35
PMSD 250X250	250	250	400	260	40	40	327.5	34/35
PMSD 300X300	300	300	450	310	40	40	372.5	40/42

DIAGONAL PILLAR DIE SET WITH BALLCAGE

Code	A	B	C	D	E	F	CD	PILLAR SIZES
PMSDB 100X100	100	100	240	110	32	32	172	24/25
PMSDB 125X125	125	125	270	135	32	32	202	24/25
PMSDB 150X150	150	150	305	160	32	32	232	28/29
PMSDB 175X175	175	175	330	185	32	32	257	28/29
PMSDB 200X200	200	200	365	210	40	40	287	34/35
PMSDB 250X250	250	250	415	260	40	40	337	34/35

Note : Our standard day light is 100mm. Day light to any other specification can be provided.
Die Set as per Customer Drawing can also be manufactured.

► Four Pillar Die Sets (PMSF / PMSFB)

Die Set Plain

Material :

Plate :- MS

Pillar :- En353

Bush :- En353

Hardness :

Pillar :- 55 - 58 HRC

Bush :- 55 - 58 HRC

Die Set With Ball Cage

Material :

Plate :- MS

Pillar :- En353

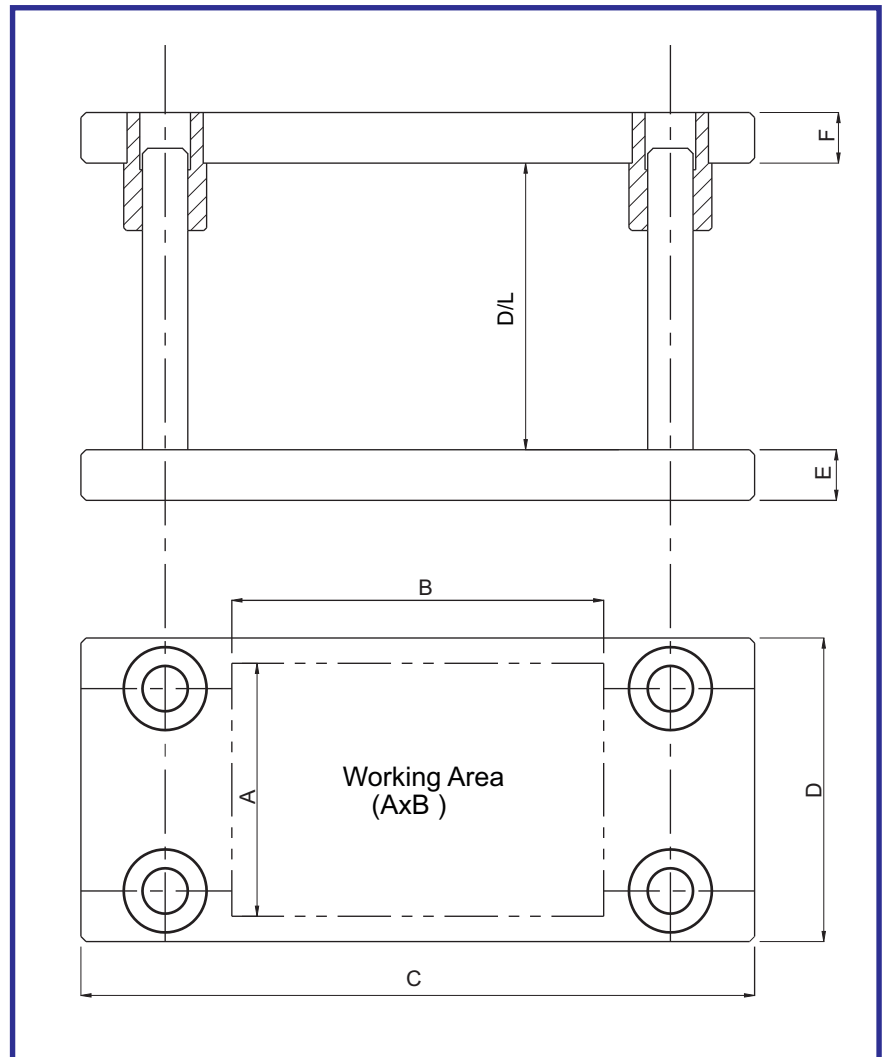
Bush :- En353

BallCage :- Brass / Aluminium

Hardness :

Pillar :- 58 - 60 HRC

Bush :- 58 - 60 HRC



Order Type :- Code - D/L

Example :- PMSF200 X 200 -125

FOUR PILLAR DIE SET PLAIN

Code	A	B	C	D	E	F	CD	PILLAR SIZES
PMSF 100X100	100	100	225	110	32	32	164.0	24/25
PMSF 125X125	125	125	255	135	32	32	194.0	24/25
PMSF 150X150	150	150	290	160	32	32	222.5	28/29
PMSF 175X175	175	175	315	185	32	32	247.5	28/29
PMSF 200X200	200	200	350	210	40	40	277.5	34/35
PMSF 250X250	250	250	400	260	40	40	327.5	34/35
PMSF 300X300	300	300	450	310	40	40	372.5	40/42

FOUR PILLAR DIE SET WITH BALLCAGE

Code	A	B	C	D	E	F	CD	PILLAR SIZES
PMSFB 100X100	100	100	240	110	32	32	172	24/25
PMSFB 125X125	125	125	270	135	32	32	202	24/25
PMSFB 150X150	150	150	305	160	32	32	232	28/29
PMSFB 175X175	175	175	330	185	32	32	257	28/29
PMSFB 200X200	200	200	365	210	40	40	287	34/35
PMSFB 250X250	250	250	415	260	40	40	337	34/35

Note : Our standard day light is 100mm. Day light to any other specification can be provided.
Die Set as per Customer Drawing can also be manufactured.